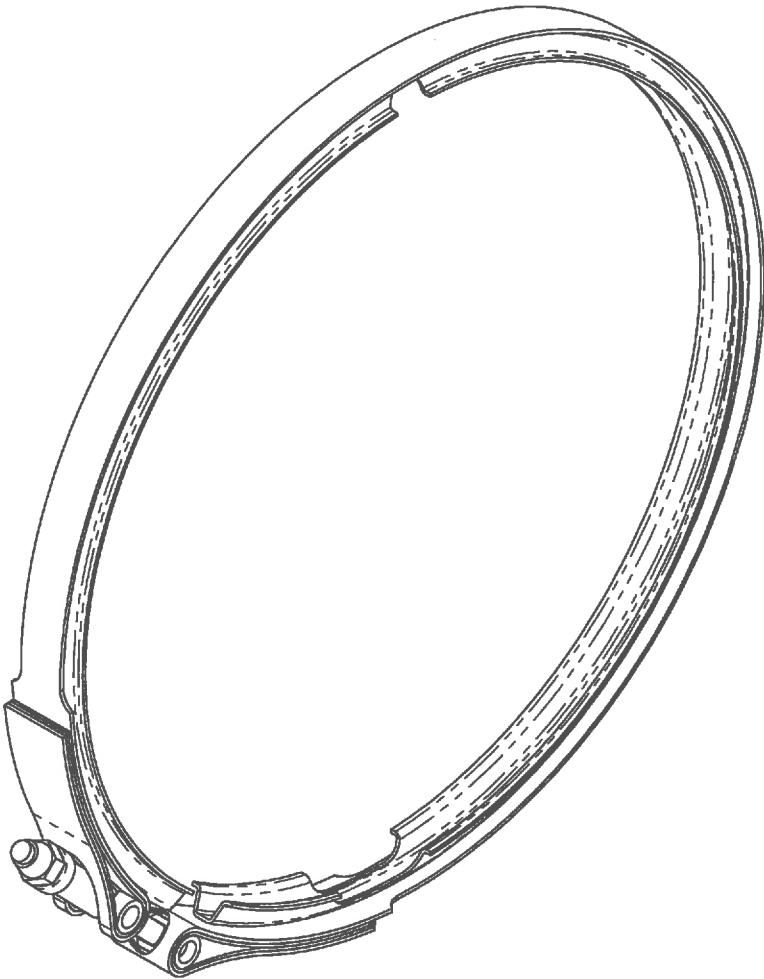








SPECIFICATION CONTROL DRAWING



EAGLE PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	WEIGHT	MATERIAL	NOMINAL DIAMETER
E4639-1	EXHAUST CLAMP	EATON AEROQUIP	NH1009828-10	0.89	718 INCONEL	10.5

E4639-X EXHAUST CLAMP

NOTES:  
1) MATERIAL: SEE TABLE  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: SEE TABLE

A	NEW ISSUE			12.12.03
REV.	DESCRIPTION		BY	DATE
DESIGN		<b>EAGLE COPTERS LTD.</b> CALGARY, ALBERTA, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.	N/A	E4639	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		EXHAUST CLAMP	NTS	
DATE	12.12.03		COPYRIGHT © 2012 BY EAGLE COPTERS LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	